## **Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

The following listing of claims will replace all prior versions of claims in the application.

1. (currently amended) A method of producing  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$  wherein  $0.025 \le x < 0.35$  and  $0.9 \le y \le 1.3$ , the method comprising:

mixing  $[Ni_xCo_{1-2x}Mn_x]OH_2$  with LiOH or  $Li_2CO_3$  and a boron compound as sintering agent to form a resulting mixture; and

heating the resulting mixture until a composition of  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]O_2$  having a pellet density of at least 3.3 g/cm<sup>2</sup> from about 3.3 to about 4.0 g/cm<sup>3</sup> is obtained for use in a lithium-ion battery, to form a densified composition of  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]O_2$ , wherein the total amount of boron compound(s) is greater than 0.2% and up to about 10% of the total weight of the mixture.

- 2. (previously presented) The method of claim 1 wherein the resulting mixture is heated to at least 900°C.
- 3. (previously presented) The method of claim 1 wherein the resulting mixture is heated for at least 3 hours.
- 4. (previously presented) The method of claim 1 wherein the resulting mixture is heated for at least 6 hours.
- 5. (currently amended) The method of claim 1 wherein the amount of sintering agent being mixed is about 0.1 greater than 0.2% to about 5.0 weight percent of the resulting mixture.

6. (currently amended) The method of claim 1 wherein the amount of sintering agent being mixed is in the range of about greater than 0.2% to about 3.0 weight percent of the resulting mixture.

- 7. (original) The method of claim 5 wherein the resulting mixture is heated for about 3 hours.
  - 8. (canceled)
- 9. (currently amended) The method of claim 1 characterized by the resulting densified composition of  $\text{Li}_{v}[\text{Ni}_{x}\text{Co}_{1-2x}\text{Mn}_{x}]\text{O}_{2}$ , exhibiting a reversible volumetric energy of at least [1833 333x] measured in Wh/L, wherein  $0.025 \le x < 0.35$ .
- 10. (currently amended) The method of claim 1 wherein the pellet density of the resulting densified composition of  $Li_y[Ni_xCo_{1-2x}Mn_x]O_2$  is at least 72 percent of theoretical density.
  - 11. (canceled)
  - 12. (canceled)
  - 13. (canceled)
  - 14. (canceled)
- 15. (currently amended) The method of <u>claim 14 claim 1</u> wherein said sintering agent is selected from the group consisting of boron oxide, boric acid, and lithium borates.

16. (withdrawn) A lithium transition metal oxide composition produced by the method of claim 1 and exhibiting a reversible volumetric energy of at least [1833 - 333x] measured in Wh/L.

- 17. (withdrawn) A lithium transition metal oxide for use in a lithium-ion battery having the general formula of  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$  wherein  $0.025 \le x < 0.35$ , and  $0.9 \le y \le 1.3$ , and exhibiting a minimum reversible volumetric energy characterized by the formula [1833 333x] measured in Wh/L.
- 18. (withdrawn) The lithium transition metal oxide of claim 16 exhibiting a pellet density of at least 72% of theoretical density.
- 19. (withdrawn) The lithium transition metal oxide of claim 17 exhibiting a pellet density of at least 72% of theoretical density.
- 20. (withdrawn) The lithium transition metal oxide of claim 19 that is formed into a lithium ion battery electrode having a reversible volumetric energy in the range of 1500 to 2200 Wh/L.
- 21. (currently amended) A method of producing  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$  wherein 0.025  $\leq x \leq 0.45$ , and  $0.9 \leq y \leq 1.3$ , the method comprising:

 $mixing \ [Ni_xCo_{1\text{-}2x}Mn_x]OH_2 \ with \ LiOH \ or \ Li_2CO_3 \ and \ at \ least \ one \ alkali \ metal$  fluoride to form a resulting mixture; and

heating the resulting mixture until a composition of  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]O_2$  having a pellet density from about 3.3  $\text{g/cm}^2$   $\text{g/cm}^3$  to about-4.0  $\text{g/cm}^2$   $\text{g/cm}^3$  is obtained for use in a lithium-ion battery,

wherein the total amount of alkali fluorides is greater than 0.2% and up to about 10% of the total weight of the mixture.

22. (previously presented) A lithium transition metal oxide composition produced by the method of claim 21 and exhibiting a minimum reversible volumetric energy characterized by the formula [1833 - 333x] measured in Wh/L, wherein  $0.025 \le x \le 0.45$ .